

TECHNICAL DATA SHEET REV 01

Gra-Flex 5400®

is an expanded graphite gasket sheet, with more than 99% of purity, reinforced with a 0.05 mm thick flat stainless steel 316L core.

PRODUCT FEATURES:

GRA-FLEX®-5400 is recommended for high temperature, high pressure sealing applications, for applications involving high sealing stresses and where high blowout resistance is required. The inclusion of steel reinforcing layer gives rise to a robust sheet with excellent handling characteristics.

Can be used to seal a wide range of media, with the exception of strong oxidising agents, at extreme temperature and pressure.

The soft conformable nature of graphite facing material makes **GRA-FLEX®-5400** suitable for sealing between worn or pitted flanges.

Typical industries where is used includes chemical and petrochemical plants, refineries and power generation.

AVAILABLE SIZE:

GRA-FLEX®-5400 is available in sheets size 1000mm x 1000mm and 1500mm x 1500mm tolerance - thickness 1,5/2,0/3,0; other thickness upon request.









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TYPICAL PROPERTIES:

PROPERTIES	TEST METHOD	UNITS	VALUE
Colour			Gray
Max recommended Temperature (inert or reduceing media)		°C	- 196 / + 700
Max recommended Temperature (oxidising media)		°C	- 196 / + 370
Max Operating Pressure		bar	150
Density of graphite	ASTM D792	gr/cm3	1,00+/-0,05
Creep Relaxation	DIN 3535-6	%	< 3
Tensile Stenght	ASTM	Мра	> 25
Compressibility	DIN 3535-6	%	> 35
Recovery	DIN 3535-6	%	> 5
Leackage rate	DIN 3535-6	mg/(s*m)	< 0,08
Purity of graphite			> 99%
Sulphure Content			< 1000 ppm
Leachable Chloride Ion Content			< 50 ppm
Leachable Fluoride Ion Content			< 50 ppm
Υ	ASME VIII	MPa	14
m	ASME VIII	factor	2

Note: These are typical properties and not used for specification purpose

PRODUCT PROPERTIES:

- Reduced product loss and emissions
- Without creep relaxation and cold flow
- Excellent chemical resistance

- Excellent bolt torque retention
- High range of operation temperature and pressure

All information in this document is based on years of experience in manufacture and use of the discussed products. Since sealing performance in the joint is subject to multiple factors such as mounting method, system parameters, and sealed medium, technical parameters specified herein are of informative nature only and cannot be used as grounds for any claims any special uses of products are subject to consulting with the manufacturer.

